

4

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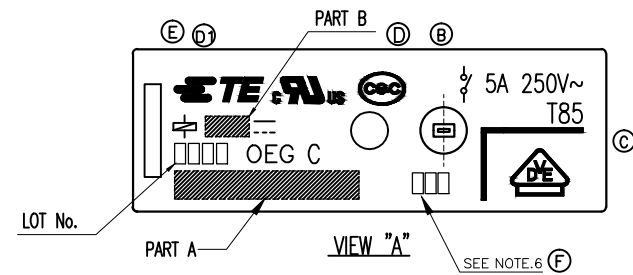
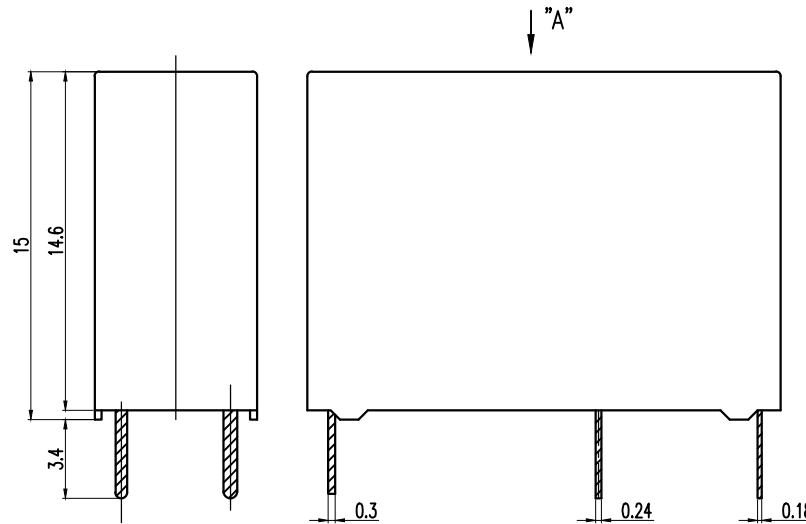
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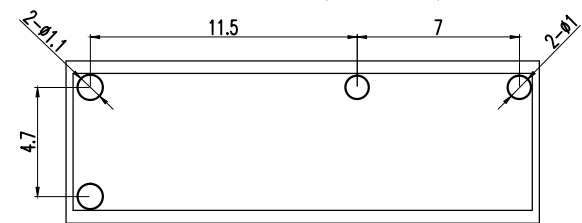
LOC HB DIST -

REVISIONS

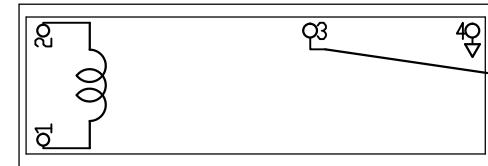
P	LTR	DESCRIPTION	DATE	DWN	APVD
	F	CHANGING DATE CODE FROM 5 CHARACTERS TO 7 CHARACTERS, ADDING TWO DATE CODE TO INDICATE DAY OF WEEK AND SHIFT	ECD-12-014658	25-OCT-13	Q.L B.F



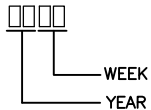
DRILLING DIAGRAM (BOTTOM VIEW)



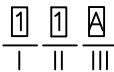
CIRCUIT DIAGRAM (BOTTOM VIEW)



NOTE: 1.LOT NO.SYSTEM AS FOLLOWING;



- 2.ONE CHARACTER DISTINGUISH THE LINE IDENTITY, SUCH AS: A, B...
- 3.TERMINAL DIMENSION IS BEFORE SOLDER DIP.
- 4.FOR THE TIN-PLATING OF THE PINS:
 - +0.1mm FOR WIDTH,THICKNESS AND DIAMETER.
 - +0.5mm FOR LENGTH.
- 5.MARKING FROM INK CHANGE TO LASER
- 6.ADD LOT NO. SYSTEM AS FOLLOWING;



- I. DIGITS FOR DAY OF THE WEEK
 - 1...MONDAY IN THIS WEEK;
 - 2...TUESDAY IN THIS WEEK;
 -
 - 7...SUNDAY IN THIS WEEK
- II. DIGITS FOR SHIFT OF THE DAY
 - 1...DAY SHIFT IN THIS DAY;
 - 2...NIGHT SHIFT IN THIS DAY;
- III. ONE CHARACTER DISTINGUISH THE LINE IDENTITY, SUCH AS: A,B.....Z

Diagram dimension	Tolerance
0.99mm max.	±0.1mm
1 - 2.99mm	±0.2mm
3mm min.	±0.3mm

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DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:
mm	
	0 PLC ± -
	1 PLC ± -
	2 PLC ± -
	3 PLC ± -
	4 PLC ± -
	ANGLES ± -
	FINISH -

MATERIAL - FINISH -

DWN	CHK	APVD	PRODUCT SPEC	APPLICATION SPEC	WEIGHT	CUSTOMER DRAWING	SCALE	SHEET	REV
-	-	-	-	-	-	A3	5:1	1 of 2	F

TE Connectivity

NAME PCJ-WG,000M SPEC

SIZE A3 CAGE CODE 00779 DRAWING NO C=1721547 RESTRICTED TO

4

3

2

1



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LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD
HB	-	SEE SHEET 1	-	-	-

N	PCJ-12403MH-WG, 000M	1-1721547-4	SEAL UP INSPECTION ON EVERY PRODUCT	24V	PCJ-12403MH-WG
M	PCJ-11803MH-WG, 000M	1-1721547-3	SEAL UP INSPECTION ON EVERY PRODUCT	18V	PCJ-11803MH-WG
L	PCJ-11203MH-WG, 000M	1-1721547-2	SEAL UP INSPECTION ON EVERY PRODUCT	12V	PCJ-11203MH-WG
K	PCJ-10903MH-WG, 000M	1-1721547-1	SEAL UP INSPECTION ON EVERY PRODUCT	9V	PCJ-10903MH-WG
J	PCJ-10603MH-WG, 000M	1-1721547-0	SEAL UP INSPECTION ON EVERY PRODUCT	6V	PCJ-10603MH-WG
I	PCJ-10503MH-WG, 000M	1721547-9	SEAL UP INSPECTION ON EVERY PRODUCT	5V	PCJ-10503MH-WG
H	PCJ-10303MH-WG, 000M	1721547-8	SEAL UP INSPECTION ON EVERY PRODUCT	3V	PCJ-10303MH-WG
G	PCJ-12403M-WG, 000M	1721547-7		24V	PCJ-12403M-WG
F	PCJ-11803M-WG, 000M	1721547-6		18V	PCJ-11803M-WG
E	PCJ-11203M-WG, 000M	1721547-5		12V	PCJ-11203M-WG
D	PCJ-10903M-WG, 000M	1721547-4		9V	PCJ-10903M-WG
C	PCJ-10603M-WG, 000M	1721547-3		6V	PCJ-10603M-WG
B	PCJ-10503M-WG, 000M	1721547-2		5V	PCJ-10503M-WG
A	PCJ-10303M-WG, 000M	1721547-1		3V	PCJ-10303M-WG
No.	DESCRIPTION	TE PART NO	DESCRIPTION	PART B	PART A

RELAY TYPE

		Sn-Ag-Cu	SOLDER	18
94V-0		PA	⊕ CASE	17
		UV	SEAL(BASE)	16
		EPOXY	SEAL(CASE AND BASE)	15
		JUEW	MAGNETIC WIRE	14
94V-0		PBT	CARD	13
		Ag ALLOY	STATIONARY CONTACT	12
	SOLDER DIP	Cu ALLOY	STATIONARY TERMINAL	11
		Ag ALLOY	MOVABLE CONTACT	10
	SOLDER DIP	Cu ALLOY	MOVABLE SPRING	9
94V-0		PET	⊕ BASE	8
		STAINLESS	HINGE SPRING	7
	NIP	STEEL	ARMATURE	6
	NIP	STEEL	CORE	5
	NIP	STEEL	YOKE	4
	SOLDER DIP	Cu ALLOY	COIL TERMINAL B	3
	SOLDER DIP	Cu ALLOY	COIL TERMINAL A	2
94V-0		PBT	BOBBIN	1
INCOMBUSTIBILITY	TREATMENT	MATERIAL	DESCRIPTION	ITEM

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	 TE Connectivity			
DIMENSIONS: mm		CHK				
		APVD	NAME PCJ-WG,000M SPEC			
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± - 4 PLC ± - ANGLES ± -		PRODUCT SPEC				
MATERIAL		APPLICATION SPEC	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
FINISH		WEIGHT	A3	00779	Ⓢ=1721547	-
CUSTOMER DRAWING			SCALE	SHEET	REV	
			5:1	2 of 2	F	